

### Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

#### Listing of Claims:

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1. (currently amended) A method of controlling a transducer head velocity during a ramp load/unload comprising the steps of:

measuring the voltages across a Voice Coil Motor ("VCM") and a sense resistor positioned in series with the VCM, wherein the VCM and sense resistor voltage

5 measurements are calibrated at power-up;

calculating the back emf voltage using the measured VCM and sense resistor voltages; and

adjusting the velocity of the transducer head using the calculated back emf voltage.

2. (cancelled)

3. (original) The method of claim 1 wherein the back emf voltage is calculated using a PWM technique.

4. (original) The method of claim 1 wherein the back emf voltage is calculated using an IR cancellation technique.

5. (cancelled)

6. (original) The method of claim 1 wherein a microprocessor calculates the back emf voltage.

7. (original) The method of claim 6 wherein the microprocessor calculates the back emf voltage using a PWM technique.

8. (original) The method of claim 6 wherein the microprocessor calculates the back emf voltage using an IR cancellation technique.

9. (original) The method of claim 6 wherein the microprocessor calculates the back emf voltage using either a PWM technique or an IR cancellation technique.

10. (original) The method of claim 6 wherein the microprocessor sends a signal to a control circuit to adjust the velocity of the transducer heads.

11. (original) The method of claim 10 wherein the signal is sent real-time to the control circuit.

12. (cancelled)

13. (cancelled)

14. (cancelled)

15. (cancelled)

16. (currently amended) A method of controlling a transducer head velocity during a ramp load/unload comprising the steps of:

setting a target velocity;

measuring the voltages across a voice coil motor ("VCM") and a sense resistor in series with it;

calculating a back EMF voltage using the measured voltages across the VCM and the sense resistor;

calculating a velocity error using the target velocity by calculating the velocity of the transducer head in discrete-time using the measured back emf voltage and comparing

the velocity of the transducer head and the target velocity; and

adjusting the transducer head velocity using the velocity error.

17. (cancelled)

18. (original) The method of claim 16 further comprising the step of:

employing the Proportional-Integral control technique.

19. (cancelled)

20. (original) The method of claim 16 further comprising the step of:  
sending a signal to a driver circuit that controls the velocity of the transducer heads.

21. (original) The method of claim 20 wherein the step of sending a signal to a driver circuit further comprises:

calculating a control variable using the velocity error; and  
sending the value of the control variable to a driver circuit.

22. (original) The method of claim 21 wherein the velocity error is calculated in discrete-time.

23. (original) The method of claim 22 further comprising:

setting the velocity error variable for a previous sampling period equal to the voltage error variable for the current sampling period.

24. (original) The method of claim 23 further comprising:

setting the control variable for a previous sampling period equal to the control variable for a current sampling period.

25. (original) The method of claim 16 further comprising the step of:

disabling the VCM at the completion of the load/unload.

26. (original) The method of claim 25 further comprising the step of:  
stopping the control of the transducer head at the completion of the ramp  
load/unload.

27. (currently amended) A method of measuring a transducer head velocity during  
a ramp load/unload comprising the steps of:

measuring the voltages across a voice coil motor ("VCM") and a sense resistor in  
series with the VCM;

5 calculating the back EMF voltage using the measured voltages across the VCM  
and the sense resistor; and

calculating the velocity error using the back EMF voltage wherein the velocity of  
the transducer head is calculated in discrete-time.

28. (cancelled)

29. (original) The method of claim 27 further comprising:  
using a velocity from a previous sampling period to determine a velocity for the  
current sampling period.

30. (cancelled)

31. (cancelled)

32. (cancelled)

33. (currently amended) A disk drive comprising:

an actuator assembly having a voice coil motor that has an internal resistance;

a driver circuit for connecting and driving the actuator assembly;

a sense resistor in series with the voice coil motor;

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a first operational amplifier for magnifying the voltage across the VCM

resistance;

a second operational amplifier for magnifying the voltage across the sense

resistor; and

a multiplexer for multiplexing the outputs of the operational amplifiers, whereby

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back emf voltage is determined by measuring the based on the amplified voltages across the VCM and sense resistor.

34. (original) The disk drive of claim 33 further comprising:

a microprocessor for connecting to and sending an input signal to the driver circuit.

35. (original) The disk drive of claim 33 wherein:

the microprocessor calculates the velocity of the voice coil motor and sends a signal based on the velocity to the driver circuit.

36. (cancelled)

37. (cancelled)

38. (currently amended) The disk drive of claim [[35]] 33 further comprising:  
an analog-to-digital converter for converting the multiplexed voltages to a digital form receivable by the microprocessor.

39. (original) The disk drive of claim 38 wherein the analog-to-digital converter uses 12-bits.

40. (original) The disk drive of claim 38 wherein the analog-to-digital converter has a full-scale voltage of 5 Volts.

41. (original) The disk drive of claim 38 wherein the analog-to-digital converter has a resolution on the order of 1 mV/count.

42. (original) The disk drive of claim 33 wherein the back emf voltage may be calculated using either a PWM technique or an IR cancellation technique.

43. (new) A method of controlling a transducer head velocity during a ramp load/unload comprising the steps of:  
measuring the voltages across a Voice Coil Motor ("VCM") and a sense resistor positioned in series with the VCM;

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selecting between a PWM technique and an IR cancellation technique, using a microprocessor, to calculate the back emf voltage using the measured VCM and sense resistor voltages; and

adjusting the velocity of the transducer head using the calculated back emf voltage.

44. (new) A method of controlling a transducer head velocity during a ramp load/unload comprising the steps of:

measuring the voltages across a Voice Coil Motor ("VCM") and a sense resistor positioned in series with the VCM through separate reference voltage paths;

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calculating the back emf voltage using the measured VCM and sense resistor voltages; and

adjusting the velocity of the transducer head using the calculated back emf voltage.

45. (new) The method of claim 44 further comprising the step of applying a current to the VCM to start/stop the movement of the transducer head.

46. (new) The method of claim 44 further comprising the step of:

using the value for the voltages across the VCM and the sense resistor to calculate a calibration constant.



47. (new) The method of claim 46 wherein calculating the calibration constant further comprises the steps of:

comparing the voltage measured on a first reference voltage path with the voltage measured across the VCM; and

5 comparing the voltage measured on a second reference voltage path with the voltage measured across the sense resistor.

48. (new) A method of measuring a transducer head velocity during a ramp load/unload comprising the steps of:

measuring the voltages across a voice coil motor ("VCM") and a sense resistor in series with the VCM through separate reference voltage paths;

5 calculating the back EMF voltage using the measured voltages across the VCM and the sense resistor; and

calculating the velocity error using the back EMF voltage.

49. (new) The method of claim 48 further comprising the step of:

using the value for the voltages across the VCM and the sense resistor to calculate a calibration constant.

50. (new) The method of claim 49 wherein calculating the calibration constant further comprises the steps of:

comparing the voltage measured on a first reference voltage path with the voltage measured across the VCM; and

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comparing the voltage measured on a second reference voltage path with the  
voltage measured across the sense resistor.

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